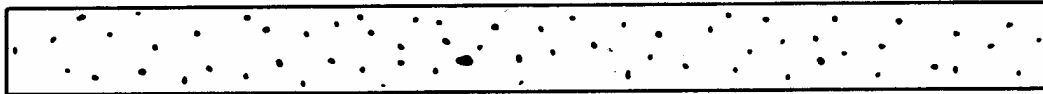


ASME ROUNDED INDICATION CHARTS

ROUNDED INDICATION CHARTS (See QW-191.2)



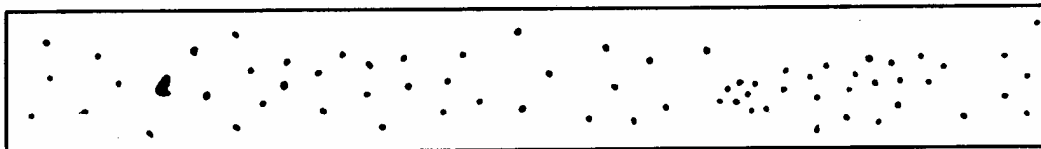
TYPICAL QUANTITY AND SIZE PERMITTED
IN 6 IN. LENGTH OF WELD
1/8 IN. TO 1/4 IN. THICKNESS



TYPICAL QUANTITY AND SIZE PERMITTED
IN 6 IN. LENGTH OF WELD
OVER 1/4 IN. TO 1/2 IN. THICKNESS



TYPICAL QUANTITY AND SIZE PERMITTED
IN 6 IN. LENGTH OF WELD
OVER 1/2 IN. TO 1 IN. THICKNESS



TYPICAL QUANTITY AND SIZE PERMITTED
IN 6 IN. LENGTH OF WELD
OVER 1 IN. THICKNESS